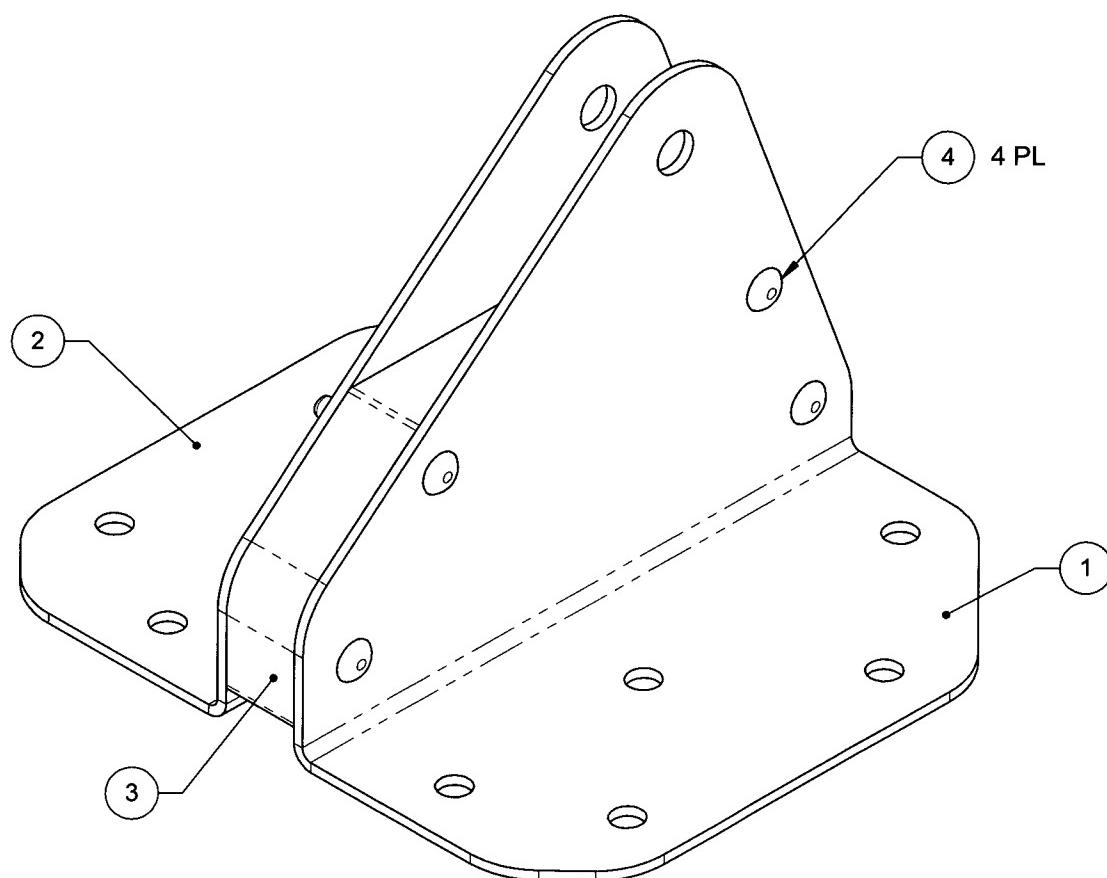


8 7 6 5 4 3 2 1

ITEM	QTY D2197	P/N	DESCRIPTION
	X	D2197	BRACKET (ASSEMBLY)
1	1	D2197-1	BRACKET
2	1	D2197-2	BRACKET
3	1	D2197-3	SPACER
4	4	MS20470AD4-14	RIVET, SOLID, PAN HEAD

**D2197 BRACKET (ASSEMBLY)**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
  - 7) WEIGHT: 0.81 lbs

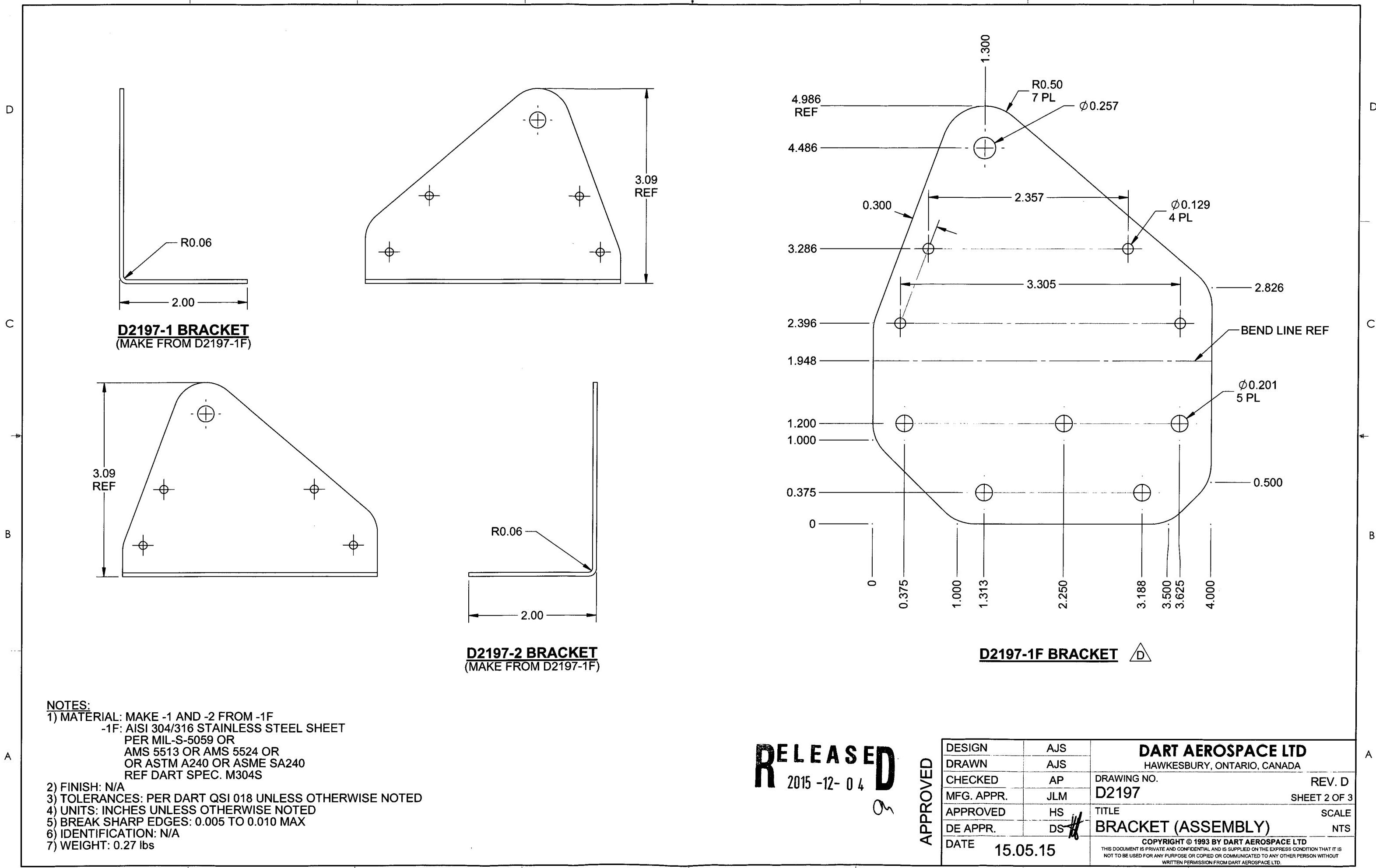
RELEASED  
2015-12-04  
ECN 15-647

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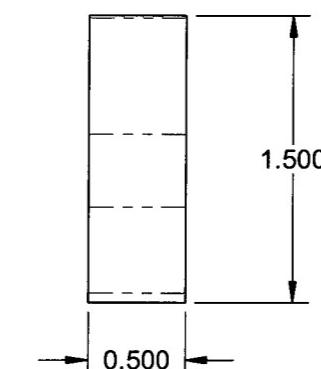
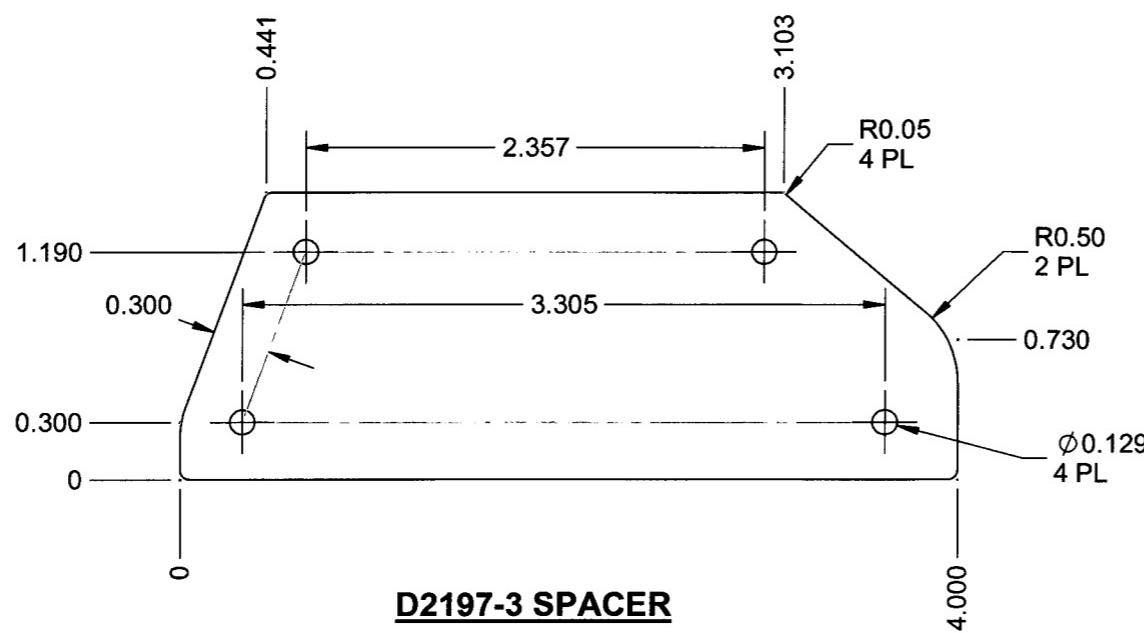
APPROVED

D	REDRAWN IN SOLIDWORKS. FLAT PATTERN UPDATED ACCORDINGLY. DIMENSIONING METHOD FOR -1F AND -3 UPDATED. MATERIAL FOR -3 WAS 5052-H32 SEE PAR 14-370.	AJS	15.05.15
C	REDRAW; D2197-3 NOW 0.5" THICK	CP	03.05.28
B	REDESIGN	KE	93.09.23
REV.	DESCRIPTION		
	DESIGN	AJS	DART AEROSPACE LTD
	DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
	CHECKED	AP	DRAWING NO.
	MFG. APPR.	JLM	REV. D
	APPROVED	HS	D2197
	DE APPR.	DS	SHEET 1 OF 3
	DATE	15.05.15	TITLE
			SCALE
			NTS
			BRACKET (ASSEMBLY)
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1



NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

2015-12-04  
DELL  
AM

APPROVED

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	AP	DRAWING NO.
MFG. APPR.	JLM	D2197
APPROVED	HS	REV. D
DE APPR.	DS	SHEET 3 OF 3
DATE	15.05.15	SCALE
		NTS
		BRAKET (ASSEMBLY)
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